

The Society for engineering in agricultural, food, and biological systems



The Canadian Society for Engineering in Agricultural, Food, and Biological Systems

An ASAE/CSAE Meeting Presentation

Paper Number: 044111

# Uncertainty in ammonia flux measurement systems

Cale N. Boriack, Graduate Research Assistant

Sergio C. Capareda, Visiting Research Scientist

Ronald E. Lacey, P.E., Professor

Atilla Mutlu, Graduate Research Assistant

Saqib Mukhtar, P.E., Associate Professor

Bryan W. Shaw, Associate Professor

## Calvin B. Parnell, Jr., P.E., Regents Professor

Texas A&M University, Biological and Agricultural Engineering Department, 2117 TAMU, College Station, TX 77843-2117

## Written for presentation at the 2004 ASAE/CSAE Annual International Meeting Sponsored by ASAE/CSAE Fairmont Chateau Laurier, The Westin, Government Centre Ottawa, Ontario, Canada 1 - 4 August 2004

**Abstract.** Uncertainty analysis was performed on an ammonia sampling and analyzing system by using the first order Taylor series techniques. The system included analyzers, mass flow controllers, calibration gases, and analog outputs. The uncertainty was found to be 9.4% when measuring a 40 ppm ammonia stream with a 50ppm span. Uncertainty analysis was performed with a higher purity gas and a higher quality (lower uncertainty) flow meter to determine the reduction in uncertainty of the system. The uncertainty of the higher quality gas and flow meter were reduced to 8.3% at 40 ppm with a 50 ppm span. The overall uncertainty reduction comes however with increased costs due to instrumentation and quality control.

**Keywords.** Uncertainty, ammonia, flux chamber, sensitivity, equipment performance, air quality, air pollution

The authors are solely responsible for the content of this technical presentation. The technical presentation does not necessarily reflect the official position of ASAE or CSAE, and its printing and distribution does not constitute an endorsement of views which may be expressed. Technical presentations are not subject to the formal peer review process, therefore, they are not to be presented as refereed publications. Citation of this work should state that it is from an ASAE/CSAE meeting paper. EXAMPLE: Author's Last Name, Initials. 2004. Title of Presentation. ASAE/CSAE Meeting Paper No. 04xxxx. St. Joseph, Mich.: ASAE. For information about securing permission to reprint or reproduce a technical presentation, please contact ASAE at hq@asae.org or 269-429-0300 (2950 Niles Road, St. Joseph, MI 49085-9659 USA).

# Introduction

Scientists, engineers, and policy makers must understand the reliability of air quality data. In particular scientists and engineers use the reliability of data in the determining of emissions. The data must be reported with its uncertainty limits so that practitioners can understand and use what was learned from the study. Policy makers must understand the credibility of the data in order to make sound policy decisions.

One method of showing the reliability of data is by reporting the uncertainty. Uncertainty is defined as the interval about the measurement or result that contains the true value for a given confidence interval (ASME, 1998). Uncertainty arises as a result of random errors. Measurement uncertainty may be grouped into two main categories: those evaluated by statistical methods and those evaluated by other means. These groups are often referred to as type A and type B, respectively.

An error is defined as the difference between an individual result and the true value (Eurachem/Citac, 2000). Errors cannot be known exactly. A system may have a large uncertainty and a small random error value. For this reason, statistical distribution is often applied to a collection of errors. Three types of error are involved in measurement systems. Random errors arise from unpredictable variations in the quantity measured. These errors give rise to variations in repeated observations of a measurand. Systematic errors arise from factors that create a shift in the measured quantity from the actual quantity. Systematic errors are independent of the number of observations. Systematic errors may be constant over a range or vary in a predictable manner. The third type of error, spurious error, is an error which invalidates the measurement. This error arises from instrument malfunction or human error. Bias is different from uncertainty in that bias is a result of systematic error and can be corrected through calibration. A correction factor is often used to correct for biases.

Every engineering system has uncertainty associated with it. In gas sampling, uncertainty is often associated with instrumentation and flow. Current focus at the Center of Agricultural Air Quality Engineering and Science (CAAQES) at Texas A&M University is the development of an uncertainty budget for the gas sampling equipment. The uncertainty budget may be used to define areas of improvement in instrumentation. The objective of this paper is to perform an instrumentation uncertainty analysis of a sampling setup used to measure ammonia emissions. The paper does not provide system uncertainty which includes the uncertainty associated with removing bias from the chamber and lines used to convey the gas.

# Background

Flux chambers have been used by several researchers to determine gaseous emissions. Kienbusch developed a user's guide (1986) for the use of the chamber. The chamber is the form of a continuously stirred reactor. In CAAQES's ammonia (NH<sub>3</sub>) emission protocol, the flux chamber method involves pumping zero air into the chamber at a flow rate of 7 L/min. Zero air is a form of purified air such that no detectable ammonia is present in the incoming gas stream. The chamber is vented to the atmosphere with 2 L/min extracted by a Teflon vacuum pump to the sensor. Zero air is generated with a zero air generator (Model 737-12, AADCO Instruments, Village of Cleaves OH). A chemiluminescence analyzer (Model 17C, Thermo Corp., Franklin MA) is used to measure the concentration of ammonia in the chamber. The sampling setup is presented in figure 1.



Figure 1. Ammonia analyzer setup

The chemiluminescence analyzer measures the luminescence produced by reacting nitric oxide (NO) with ozone ( $O_3$ ). The reaction produces light which is directly proportional to the concentration of NO.

$$NO + O_3 \rightarrow NO_2 + O_2 + hv$$

Nitrogen oxides  $(NO_x)$  are converted to nitric oxide in a molybdenum converter heated to approximately 325°C. Total nitrogen  $(N_t)$  is converted to nitric oxide in a stainless steel converter heated to approximately 750°C. The concentration for NO, NO<sub>x</sub>, and N<sub>t</sub> are multiplexed within the analyzer to obtain the concentrations of NH<sub>3</sub> and nitrogen dioxide  $(NO_2)$ . To obtain the NH<sub>3</sub> concentration, the NO<sub>x</sub> concentration is subtracted from the N<sub>t</sub> concentration. To obtain the NO<sub>2</sub> concentration, the NO concentration is subtracted from the NO<sub>x</sub> concentration. The analyzer sequentially measures the NO, NO<sub>x</sub>, and N<sub>t</sub> concentrations.

Calibration of the chemiluminescence analyzer is performed on a weekly basis. The Standard operating procedure used to calibrate is outlined in the 17C Instruction manual (Thermo, 2001). In the procedure, the zero point is calibrated first, followed by each of the individual calibration gases. Each calibration gas (NO, NO<sub>2</sub>, and NH<sub>3</sub>; Praxair, Los Angeles CA) has a concentration of approximately 50 ppm and an uncertainty of 2%. Each gas is balanced in nitrogen. When calibrating the chemiluminescence analyzer, several constants are set. The equations used by the analyzer are presented below. In each case, the analyzers are single point calibrated at 80% of the span (maximum set point) onsite with each piece of equipment running for at least 24 hours before calibration. Each calibration stage is run until the values have stabilized for more than 10 consecutive readings. At least 20% zero air is input into the analyzer when calibrating. This allows oxygen to enter the converters to allow the reactions to take place. Multipoint calibrations are completed before and after each sampling venue or once per month (whichever is less). The multipoint calibration is performed using concentrations of 20%, 40%, 60%, and 80% of the span.

(1)

$$NO = a_1 * x_{NO} - b_1 + \varepsilon_1$$
(2)

$$NO_{x} = a_{2} * x_{NO_{x}} - b_{2} - a_{7} * x_{NH_{3}} + \varepsilon_{2}$$
(3)

$$N_{t} = a_{5} * x_{N_{t}} - b_{3} + \varepsilon_{3}$$
(4)

$$NO_{2a} = a_3 * (NO_x - NO)$$
 (5)

$$NO_{2b} = a_4 * (NO_x - NO)$$
 (6)

$$NH_{3} = a_{6}^{*}(N_{t} - NO - NO_{2b})$$
(7)

where:

NO = concentration reading of NO {ppb}

$$NO_x = concentration reading of NO_x \{ppb\}$$

$$NO_{2a}$$
 = concentration reading of  $NO_2$  {ppb}

 $NO_{2b}$  = concentration of  $NO_2$  converted in SS converter {ppb}

 $N_t$  = concentration reading of  $N_t$  {ppb}

 $NH_3 = concentration reading of NH_3 \{ppb\}$ 

 $x_n = measured concentration of input gas {ppb}$ 

 $a_n = span calibration$ 

 $b_n = Zero calibration$ 

 $\varepsilon_n$  = instrument measurement errors

System biases furthermore include system response and concentration biases in the chamber. Each of the biases is likely to have some uncertainty surrounding the correction factor. The concentration biases within the chamber and tubing include ammonia emission suppression, adsorption, and interferences. Results from Mukhtar et. al(2003) show that bias due to adsorption of ammonia on polymer tubing is negligible. Current work by Capareda et. al(2004) indicates that adsorption of ammonia on the chamber constitutes less than an 8% negative bias. The response time of the system is a bias that is minimized as the system reaches stability. Measurements taken in the stabilizing range must be corrected for the system response. The chamber and tubing represent a first order response. Therefore the ammonia concentration at a given time is defined as

 $\mathbf{C}(\mathbf{t}) = \mathbf{C}_0 + \mathbf{C}_\infty (1 - \exp(\mathbf{t}/\tau))$ 

8)

Where:

C(t) = concentration at time t

 $C_0$  = concentration at time t = 0

 $C_{\infty}$  = Concentration after system reaches stability

t = time

 $\tau = time constant$ 

## Methodology

The calibration setup for the analyzer consists of 2 mass flow controllers (Model GFC 17, Aalborg, Orangeburg NY) that control the zero air and calibration gas flow rates. A static mixing tube (Model ½-80-PFA-12-2, Koflo, Cary IL) is used to insure that the calibration and zero air were well mixed. Figure 2 shows the calibration setup for an analyzer.



Figure 2. Calibration setup for ammonia analyzer

Uncertainty of the instrument was performed using the law of propagation of uncertainty (type B analysis). The law of propagation of uncertainty is based upon the first order Taylor series approximation of the measurand 'y' as determined to be a function of 'n' other quantities (Taylor & Kuyatt, 1994). The law of propagation of uncertainty allows individual standard uncertainties to be collected to determine the combined standard uncertainty of the system. Equation 8 below shows how the combined standard uncertainty is obtained. All uncertainties placed in equation 8 must be standard uncertainties, expressed as the standard deviation (EURACHEM/CITAC, 2000). By using a first order Taylor series, each error is assumed to be independent. This is likely not true in the analyzer. Thus the first order Taylor series will over estimate the uncertainty.

$$u_{c}(y(x_{1}, x_{2}, ...)) = \sqrt{\sum_{i=1}^{n} c_{i}^{2} u(x_{i})^{2}}$$
(9)

where:

 $u_c = \text{combined uncertainty}$   $y(x_1, x_2, ...) = \text{function with several input variables } x_n$   $c_i = \text{sensitivity coeffecient}$  $u(x_i) = \text{uncertainty of input variable}$  The sensitivity coefficient is obtained by evaluating the partial differential of y with respect to  $x_i$  as shown in equation 9.

$$c_i = \frac{\delta y}{\delta x_i}$$
(10)

# **Results & Discussion**

Both biases and uncertainties exist within the sampling and analyzing system. These biases and uncertainties can be part of the entire system or just the instrumentation. Often uncertainty analysis is performed solely on the instrumentation. Instrumentation biases include analyzer constants and analyzer response. Uncertainties from the system arise from instrumentation, calibration gases, data analysis and processing, presentation and interpretation of results, and uncertainty in correction factors.

The uncertainty due to instrumentation for the system is generated from three major components: the analyzer, analog inputs and outputs, and flow meters. Each component's data sheet contains the necessary information to estimate the instrument uncertainty. Table 1 below shows the uncertainty levels for each of the components. Additionally, the uncertainty levels for the calibration gasses are each 2% of the reported concentration.

				Reported	Uncertainty	Standard	
Manufacturer	Component	Model	Uncertainty type	uncertainty	distribution	Uncertainty	Notes
National	Field point	FP-AO-210	Gain	0.40%	normal	0.20%	а
Instruments	module		Offset	14mV	normal	7mV	
Aalborg	Mass flow	GFC-17	Accuracy	0.5% FS	normal	0.25% FS	b
	controller		Repeatability	1.5% FS	normal	0.75% FS	
Thermo	Ammonia	17C	Linearity	1% FS	normal	0.5% FS	С
	analyzer		Span drift	1%FS	normal	0.5% FS	
			Zero drift	1 ppb	normal	0.5 ppb	
			Zero noise	0.5 ppb	normal	0.25 ppb	
			Lower detectable limit	1 ppb	normal	0.5 ppb	

	Table 1.	Uncertainty	/ Levels for	Instrumentation
--	----------	-------------	--------------	-----------------

a. (National Instruments, 2004)

b. (Aalborg, 2002)

c. (Thermo, 2001)

The uncertainty of the ammonia analyzer presented in Table 1 is the uncertainty of the sensor. Since the analyzer multiplexes to obtain the ammonia and  $NO_x$  readings by difference, the total uncertainty must be taken into account. Each uncertainty was assumed to be normally distributed. The reported uncertainty was assumed to represent a 95% confidence interval. This corresponds to the range of values two standard deviations from the mean. The standard uncertainty for a normal distribution is one half of the reported uncertainty (Eurachem/CITAC, 2000). The standard uncertainty represents the range of values one standard deviation from the mean.

The results of the uncertainty analysis are presented in table 2. The table presents the uncertainty of the instrument based on a 50 ppm full scale setting. The analyzer has approximately a 9.4% uncertainty when measuring 40 ppm with a 50 ppm full scale setting. This nine percent uncertainty is acceptable for most cases. Since only a first order Taylor series is used, the uncertainty of the analyzer is likely to be overestimated. Further work to determine a better estimate sensitivity of the uncertainties is required. The detailed uncertainty analysis is presented in Appendix A.

Concentration	Uncertainty			
[ppm]	[ppm]	% of reading		
0	3.12			
5	3.13	62.7%		
10	3.17	31.7%		
20	3.30	16.5%		
30	3.50	11.7%		
40	3.78	9.4%		
50	4.10	8.2%		

Table 2. Instrument uncertainty for 50 ppm full scale range.

If 9.4% is unacceptable, one or more of the components may be replaced with a component with less uncertainty. Each component was analyzed based on cost to replace and the uncertainty reduction. After examining the components, the mass flow controller is likely to decrease uncertainty the most for the least cost since replacement of the analyzer is cost prohibitive. By changing to a flow meter that has a 0.5% uncertainty, the system uncertainty is reduced to 8.7% for 40 ppm on a 50 ppm full scale range. Another area of improvement is a higher quality calibration gas. By changing to 1% uncertainty calibration gases, the system uncertainty is reduced to 9.1% (40 ppm @ 50 ppm full scale). By changing both the flow meter and the gas, the system uncertainty may be reduced to 8.3% (40 ppm @ 50 ppm full scale). The slight uncertainty reduction is met with a considerable cost and must be taken into account when budgeting for system uncertainty.

# Conclusions

An essential item in an engineer or scientist's toolbox is uncertainty analysis, which allows an uncertainty interval to be placed on the results of a study. When information is transferred to the scientific community, uncertainty intervals allow the reader to assess the quality of data taken. In air pollution engineering, results of a study are often used to make policy decisions. Reporting the uncertainty with the results allows the policymakers to make sound decisions regarding emissions. The proper ranges must be used with the instrumentation to ensure a reasonable uncertainty. Results from this study suggest a 9.4% uncertainty at a concentration of 40ppm on a 50ppm span. This uncertainty represents the range obtained using a first order Taylor series. This range is likely over estimated because errors are not independent within the analyzer.

# Acknowledgements

Funding for this research was provided in part by grants from the United States Department of Agriculture - Cooperative State Research, Education, and Extension Service (CSREES) and the Texas State Air Quality Initiative. The Texas Agricultural Experiment Station (TAES) is the lead agency for this project.

# References

Aalborg. 2002. Operating Manual: GFC Mass flow Controller; Data sheet TD9411M Rev G. Aalborg, Orangeburg NY.

ASME. 1998. PTC 19.1: Test Uncertainty. New York, NY: ASME.

- Capareda S., C. Boriack. S. Mukhtar. A. Mutlu, B. Shaw, R. Lacey, C. Parnell Jr. 2004. *Recovery of Gaseous Emissions from Ground Level Area Sources of Ammonia and Hydrogen Sulfide using Dynamic Isolation Flux Chambers.* ASAE Paper number 044013. St Joseph MI: ASAE.
- Eurachem/CITAC. 2000. Quantifying Uncertainty in Analytical Measurement 2<sup>nd</sup> ed. Available at: <u>http://www.measurementuncertainty.org/mu/QUAM2000-1.pdf</u>. Accessed: May 20, 2004.
- Kienbusch, M.R. 1986. *Measurement of Gaseous Emission Rates from Land Surfaces using an Isolation Flux Chamber: EPA 600/8-86/008.* EPA: Las Vegas NV.
- Mukhtar S.,A. Rose, S. Capareda, C. Boriack, R. Lacey, B. Shaw, and C. Parnell Jr. 2003. Assessment of Ammonia Absorption onto Teflon and LDPE Tubing used in Pollutant Stream Conveyance. Agricultural Engineering International: the CIGR Journal of Scientific Research and Development. Manuscript BC 03 012. Vol. V. Paper 29, 1-13.
- National Instruments. 2004. *The Measurement and Automation Catalog 2004*. National Instruments, Austin TX.
- Taylor, B.N. and Kuyatt, C.E., 1994 *Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results: NIST Technical Note 1297.* NIST: Gaithersburg MD.

Thermo Environmental Instruments 2001. 17C Instruction Manual. Thermo: Franklin MA.

# Appendix A

Detailed uncertainty budget

NH3		
set	40000	ppb
span	50000	ppb
C_cyl	98100	ppb
NO2		
span	50000	ppb
NOx	40700	
C_cyi	49700	ppp
set	40324.54	ррб
NO		
set	40000	ppb
span	50000	ppb
C_cyl	49300	ppb
Flow		
set	7	L/min

Concentration

3775.484 ppb

95% CI

NH3-->a6\*(Nt-NO-NO2b)

ε

3

1887.74	42 ppb				
	error (1sd)	sensitivity	sensitivity	%error (1SD) setpoint	full scale actual error
a6	0	40000	Nt-NO-NO2b	0.00% 1	0
Nt	1500.177965	i 1	a6	40000	1500.178
NO	353.5541861	1	a6	0	354
NO2b	1089.969948	5 1	a6	0	1089.9699

sensitivity

x\_Nt

a5 a5

### Nt-->a5\*(x\_NH3+x\_NOx)-b3+e\_lin3+e\_xd3+e\_zn3+e\_sd3

1500.178	ppb	
	error (1sd)	sensitivity
a5	0	80324.54
e_sd3	750	1
x_NH3	750	1
x_Nox	750.3554912	1
b3	0.5	1
e_lin3	750	1
e_xd3	0.25	1
e_zn3	0.5	1

### NO2b-->a4\*(NOx-NO)

3	1089.97	ppb						
		error (1sd)	sensitivity	sensitivity	%error (1SD)	setpoint	full scale	actual error
	a4	0	324.5436	NOx-NO	0.00%	1		-
	NOx	1031.035366	1	a4		40324.54		1031
	NO	353.5541861	1	a4		40000		354

sensitivity x\_NO a1+e\_sd1

#### NO2a-->a3\*(NOx-NO)

a3 NOx NO

3

ε

ε

sensitivity	%error (1SD)	setpoint	full scale	actual error
NOx-NO	0.00%	1		0
a3		40324.54		1031.0354
a3		40000		354

1

1

1 1 1

# 1089.97 ppb error (1sd) sensitivity ₃3 0 324.5436 NOx 1031.035366 1 NO 353.5541861 1 NOx--> a2\*x\_NOx-b2-a7\*x\_NH3+e\_lin2+e\_xd2+e\_zn2+e\_sd2

1031	ppb	
	error (1sd)	sensitivity
a2	0	40324.54
x_NOx	750.3554912	1
b2	0.5	1
a7	0	40000
x_NH3	16682.44607	0
e_lin2	500	1
e_xd2	0.25	1
e_zn2	0.5	1
e_sd	500	1

NO--> a1\*x\_NO-b1+e\_lin1+e\_xd1+e\_zn1+e\_sd1

354	ppb	
	error (1sd)	sensitivity
a1	0	40000
x_NO	0	1
b1	0.5	1
e_sd1	250	1
e_zn1	0.25	1
e_zd1	0.5	1
e_lin1	250	1

sensitivity Q_cyl/(Qcyl+Q_zero)	%erro	or (1SD)	setpoint 1	full scale	actual error -
a2			40324.54	100000	750.35549
	1		0		0.5
x_NH3			0		-
a7			40000		16682.446
	1	0.5%	0	100000	500
	1		0		0.25
	1		0		0.5
	1	0.5%	0		500

9.439%

0.5%

0.5%

%error (1SD) setpoint full scale actual error 0.00% 1 -

40000 40324.54 0

0

0 0

0

150000

150000

-750 750.355 0.5 750 0.25 0.5

	%error (1SD)	setpoint	full scale	actual error
	0.0%	. 1		0
		40000		0
		0		0.5
1	0.5%	0	50000	250
1		0		0.25
1		0		0.5
1	0.5%	0	50000	250

set	40000 ppb
span	50000 ppb
C_cyl	98100 ppb

## x\_NH3=(C\_cyl\*Q\_cyl+Q\_zero\*C\_zero)/(Q\_cyl+Q\_zero)

16682.4	ppb	
	error (1sd)	sensitivity
C_cyl	981	0.407747
Q cyl	3.750078	4444.444
Q_zero	0.133985	-4444.444
C_zero	0.5	0.592253

## q\_cyl=V\_cyl+{e1+e2} 3

ε

3.7500785	L/min	
	error (1sd)sensiti	vity
V_cyl	0.020788	1
e1	3.75	1
e2	0.0125	1

### V\_cyl=V+{e\_offset+e\_gain}

ε	0.0207885	Volts	
		error (1sd)sen	sitivity
	V	0	1
	e_offset	0.004	1
	e_gain	0.0204	1

## Q\_zero=V\_zero\*3+{e1+e2} ε

0.1339848	L/min	
	error (1sd) sensiti	ivity
V_zero	0.020788	3
e1	0.1125	1
e2	0.0375	1

## V\_zero=V+{e\_offset+e\_gain}

ε	0.0207885	Volts	
		error (1sd)sen	sitivity
	e_gain	0.0204	1
	V	0	1
	e offset	0.004	1

sen: Q_c (C_c (C_z Q_z)	sitivity y//(Qcyl+Q_zero) y-t-C_zero)*Q_zero/(Q_cyl+Q_zero)*2 zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)*2 ero/(Qcyl+Q_zero)	%error 1%	setpoint 98100 3.669725 5.330275 0	full scale	actual error 981 3.750078 0.133985 0.5
sen: 1 1 1	sitivity	%error 75.00% 0.25%	setpoint	full scale 5 5	actual error 0.020788 3.75 0.0125
Sen: 1 1 1	sitivity	%error 0.0% 0.002	<b>setpoint</b> 3.669725 0 1	full scale 10.2	actual error 0 0.004 0.0204
sen: 3 1 1	sitivity	%error 0.75% 0.25%	setpoint	full scale 15 15	actual error 0.020788 0.1125 0.0375
<b>sen:</b> 1 1 1	sitivity	%error 0.002 0.0%	setpoint 1.776758 0	full scale 10.2	actual error 0.0204 0 0.004

set	40324.54 ppb
span	100000 ppb
C_cyl	49700 ppb

## x\_NOx=(C\_cyl\*Q\_cyl+Q\_zero\*C\_zero)/(Q\_cyl+Q\_zero)

750.3555	ppb	
	error (1sd)	sensitivity
C_cyl	497	0.811359
Q_cyl	0.044662	4480.505
Q_zero	0.133985	-4480.505
C_zero	0.5	0.188641

### q\_cyl=V\_cyl+{e1+e2}

ε	0.04466	32 L/min	
		error (1sd) sen	sitivity
	V_cyl	0.020788	1
	e1	0.0375	1
	e2	0.0125	1

### V\_cyl=V+{e\_offset+e\_gain}

8	0.020788	Volts error (1sd) sen	sitivity
	V	0	1
	e_offset	0.004	1
	e gain	0.0204	1

### Q\_zero=V\_zero\*3+{e1+e2}

3	0.13398	5 L/min	
		error (1sd) sen	sitivity
	V_zero	0.020788	3
	e1	0.1125	1
	e2	0.0375	1

## V\_zero=V+{e\_offset+e\_gain}

3	0.020788	Volts		
		error (1sd) sen	sitivity	
	e_gain	0.0204	1	
	v	0	1	
	e offset	0.004	1	

3 سرايان مراجع	750.3555 ( C_cyl Q_cyl Q_zero C_zero	opb error (1sd) 497 0.044662 0.133985 0.5	sensitivity 0.811359 4480.505 -4480.505 0.188641	sensitivity Q_cyl/(Qcyl+Q_zero) (C_cyl-C_zero)*Q_zero/(Q_cyl+Q_zero)*2 (C_zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)*2 Q_zero/(Qcyl+Q_zero)	<b>%error</b> 1%	setpoint 49700 7.302231 1.697769	full scale	<b>actual error</b> 497 0.044662 0.133985 0.5
_cyi=v_cyi+{e++ez}								
ε	0.044662 / V_cyl e1 e2	L/min error (1sd) 0.020788 0.0375 0.0125	sensitivity 1 1 1	sensitivity 1 1 1	<b>%error</b> 0.75% 0.25%	setpoint	<b>full scale</b> 5 5	actual error 0.020788 0.0375 0.0125
_cyl=V+{e_offset+e_	gain}							
ε	0.020788 V e_offset e_gain	Volts error (1sd) 0 0.004 0.0204	<b>sensitivity</b> 1 1 1	sensitivity 1 1 1	%error 0.0% 0.002	<b>setpoint</b> 7.302231 0 1	full scale	actual error 0 0.004 0.0204
_zero=V_zero*3+{e1	1+e2}							
ε	0.133985 / V_zero e1 e2	L/min error (1sd) 0.020788 0.1125 0.0375	sensitivity 3 1 1	sensitivity 3 1 1	<b>%error</b> 0.75% 0.25%	setpoint	<b>full scale</b> 15 15	actual error 0.020788 0.1125 0.0375
_zero=V+{e_offset+e	e_gain}							
_	0.000700	1-11-						

sensitivity 1 1 1

%error	setpoint	full scale	actual error
0.002		10.2	0.0204
0.0%	0.565923		0
	0		0.004

40000 ppb
50000 ppb
49300 ppb

### $x\_NO=(C\_cyl^*Q\_cyl+Q\_zero^*C\_zero)/(Q\_cyl+Q\_zero)$

ε	763.5576         ppb           error (1sd) sensitivity           C_cyl         493         0.811359           Q_cyl         0.044662         4444.444           Q_zero         0.139358         -4444.444           C_zero         0.5         0.188641	<b>sensitivity</b> Q_cyl/(Qcyl+Q_zero) (C_cyl-C_zero)^Q_zero/(Q_cyl+Q_zero)^ (C_zero-C_cyl)*Q_zero/(Q_cyl+Q_zero)^ Q_zero/(Qcyl+Q_zero)	%error         setpoint         full scale         actual error           1%         49300         493           2         7.302231         0.044662           2         1.697769         0.139358           0         0.5			
q_cyl=V_cyl+{e1+e2	}					
ε	0.044662 <i>L/min</i> error (1sd] sensitivity V_cyl 0.020788 1 e1 0.0375 1 e2 0.0125 1	sensitivity 1 1 1	%error         setpoint         full scale         actual error           0.020788         0.020788           0.75%         5         0.0375           0.25%         5         0.0125			
V_cyl=V+{e_offset+e	e_gain}					
3	0.020788 Volts error (1sd]sensitivity V 0 1 e_offset 0.004 1 e_gain 0.0204 1	sensitivity 1 1 1	%error         setpoint         full scale         actual error           0.0%         7.302231         0           0         0         0.004           0.002         1         10.2         0.0204			
Q_zero=V_zero*3+{	e1+e2}					
٤	0.139358 <i>L/min</i> error (1sd) sensitivity V_zero 0.0244 3 e1 0.1125 1 e2 0.0375 1	sensitivity 3 1 1	%error         setpoint         full scale         actual error           0.0244         0.0244         0.1125           0.25%         15         0.0375			
V zero=V+{e offset	+e gain}					
= ` _ ٤	0.0244 Volts					
	error (1sd)sensitivity e_gain 0.0204 1 V 0 1 e_offset 0.004 1	sensitivity 1 1 1 1	%error         setpoint         full scale         actual error           0.002         10.2         0.0204           0.0%         0.565923         0           0         0.004			
Emission flux	95% CI	0.327 ug/m2/s	3.787%			
Efi= FR/1000/60/Afi*VC*40.9*MW						
ε	0.327054 <i>ug/m2/s</i> error (1sd)sensitivity FR 0.133985 2.431159 Afl 0 3.250459 VC 1.887742 0.015521 MW 0 0.999302	sensitivity 40.9*VC*MW/1000/60/Aft FR/1000/60*VC*40.9*MW FR/1000/60/Aft*40.9*MW FR/1000/60/Aft*VC*40.9	%error (1Ssetpoint         full scale         actual error           7         0.133985         0.191         0           0.191         0         40         1.887742           17.03         0         0			
Q_zero=V_zero*3+{e1+e2}						
3	0.133985 L/min error (1sd)sensitivity V_zero 0.020788 3 e1 0.1125 1 e2 0.0375 1	sensitivity 3 1 1	%error         setpoint         full scale         actual error           0.020788         0.020788           0.75%         15         0.1125           0.25%         15         0.0375			
V_zero=V+{e_offset+e_gain}						
3	0.020788 Volts error (1sd)sensitivity e_gain 0.0204 1 V 0 1 e_offset 0.004 1	sensitivity 1 1 1	%error         setpoint         full scale         actual error           0.002         0         10.2         0.0204           0.0%         2.333333         0         0           0         0.004         0         0.004			